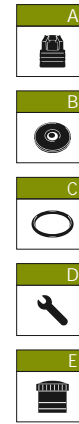
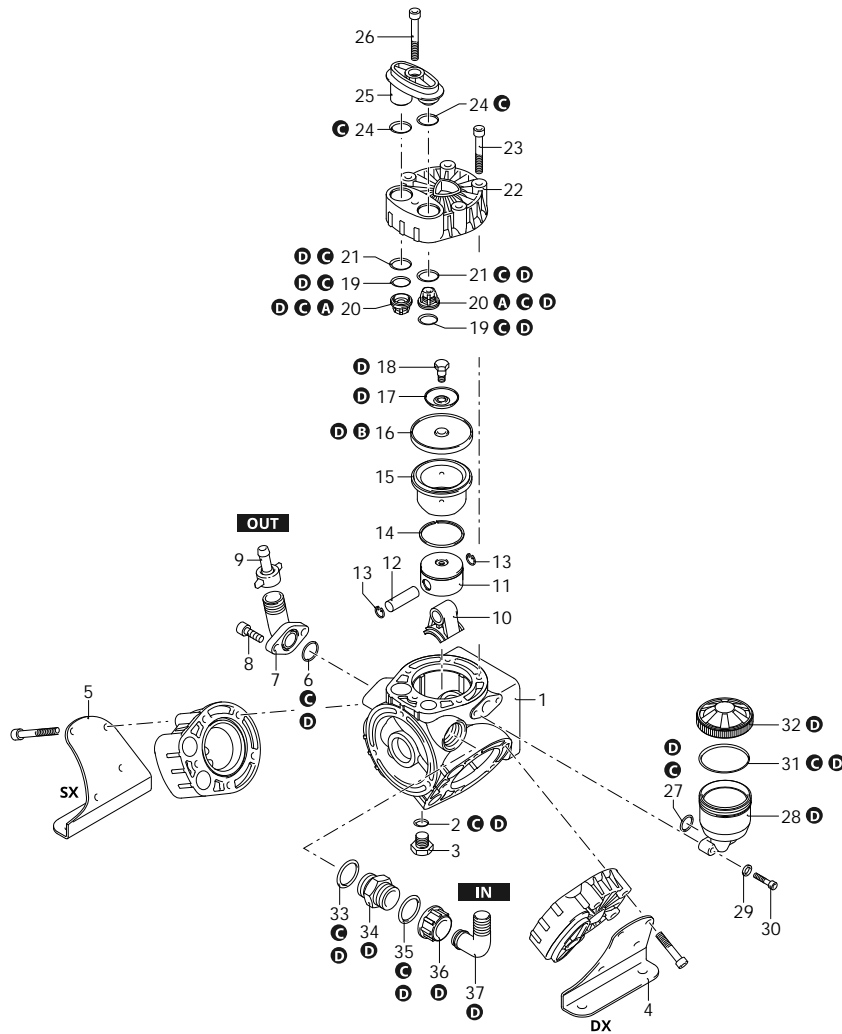




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Code	Description	Q	Note
1	1880010 Pump body	1	
2	740290 O-ring	Ø 14x1,78	2 Lubricate Molykote PG54
3	880530 Plug	3/8" G	2 C=20Nm
4	1880080 Foot		1
5	1880090 Foot		1
6	550350 O-ring	Ø 23,81x2,62	1 Lubricate with Mineral Grease
7	450145 Flange		1
8	540290 Screw	TCEI M8x25	2 C=23Nm
9	110130 Ring nut	1/2" G	1
10	1880070 Connecting-rod		3
11	1880060 Piston	Ø 50	3
12	1880120 Pin		3
13	380080 Ring	seeger Øi 14	6
14	1880110 Piston ring		3
15	1880051 Sleeve		3
16	800080 Diaphragm	NBR - Øe 72	3
16	800080 Diaphragm	NBR - Øe 72	3
16	800085 Diaphragm	Desmopan - Øe 72	3
16	800086 Diaphragm	HPDS - Øe 72	3
17	800350 Plate		3
18	800090 Hub pin		3 C=20Nm / Lubricate Molykote 1000
19	1140450 O-ring	Ø 20,24x2,62	6 Lubricate Molykote PG54
20	1889051 Complete valve		6
21	780050 O-ring	Ø 28,252x1,78	6 Lubricate with motor oil
22	1880030 Head		3
23	800860 Screw	TCEI M8x55	12
24	1880480 O-ring	Ø 25x2	6 Lubricate with motor oil
25	1880040 Cover		3
26	280080 Screw	TCEI M8x60	3
27	390180 O-ring	Ø 18,72x2,62	1 Lubricate with motor oil
28	1040310 Tank		1
29	550331 Washer		2
30	1200440 Screw	TCEI M6x35	2 C=10Nm
31	650920 O-ring	Ø 53,65x2,62	1 Lubricate with Mineral Grease
32	1040326 Plug	black	1
33	390290 O-ring	Ø 29x3	1 Lubricate Molykote PG54
34	550340 Fitting	1" G (M-M)	1
35	550350 O-ring	Ø 23,81x2,62	1 Lubricate with Mineral Grease
36	550880 Ring nut	1" G	1
37	550370 Elbow	Ø 25	1
A	2388 Valve kit		1
B	2387 Diaphragms kit	NBR	1
B	43197 Diaphragms kit	BlueFlex	1
B	2423 Diaphragms kit	Desmopan	1
C	2389 O-ring kit		1
D	2390 Maintenance repair kit	NBR	1
E	47192 Tank kit		1

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SAE 30
0,400 Kg

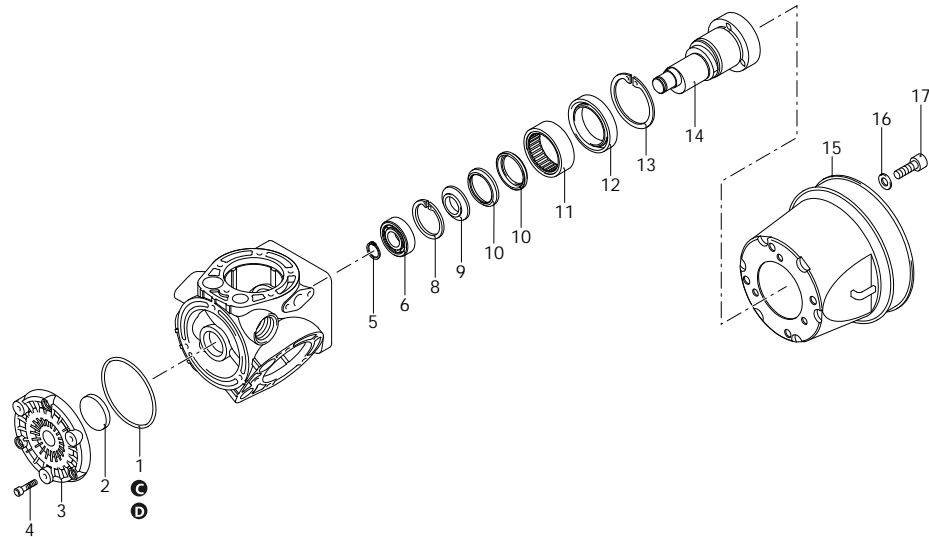
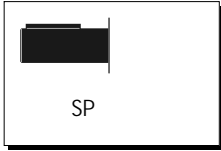
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Code	Description		Q	Note
1	1880130 O-ring	Ø 88,57x2,62	1	Lubricate with motor oil
2	1880380 Oil seal		1	
3	1880020 Line	intake	1	
4	780060 Screw	TCEI M6x25	3	C=10Nm
5	620291 Ring	seeger Øe 20	1	
6	1461430 Bearing		1	Press Mount
8	111120 Ring	seeger Øi 47	1	
9	1880170 Spacer		1	
10	1880180 Ring	Connecting-rod	2	
11	550060 Bushing		1	Press Mount
12	620130 Ring	seal	1	Lubricate with Mineral Grease
13	620330 Ring	seeger Øi 65	1	
14	1880101 Shaft	2 marked	1	
15	1500350 Cardan protection	ø 199 mm	1	
16	900270 Washer		1	
17	820670 Screw	TCEI M10x16	1	C=10Nm
A	2388 Valve kit		1	
B	2387 Diaphragms kit	NBR	1	
B	43197 Diaphragms kit	BlueFlex	1	
B	2423 Diaphragms kit	Desmopan	1	
C	2389 O-ring kit		1	
D	2390 Maintenance repair kit	NBR	1	

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SAE 30
0,400 Kg

Revision: 1

Date: 04/10/2022